

BonPEC

Innovative Pulsed Eddy Current Technology



- State-of-the-art Pulsed Eddy Current Technology.
- Two probes as standard within the kit.
- Two screen display options.
- Lightweight adaptable system.
- NDT Inspection workflow based software delivering advanced PECT data analysis and evaluation.
- Advanced reporting features.
- Applications include: In-Service Corrosion Monitoring, Splash Zone Inspection, Wall Thickness Monitoring and Inspection through Repair Wraps, Remaining Ligament Assessment through Corrosion.



BonPEC delivers a non-intrusive electromagnetic technique based on Pulsed Eddy Current which allows detection, measurement and monitoring of corrosion in low alloyed carbon steel pipes and vessels through their insulations, coatings, paints, concrete fireproofing or marine growth. BonPEC does not require direct contact with the inspection target, nor cleaning or special preparation of the surface of the object to be examined, therefore no costly and unnecessary insulation removal is needed to perform PEC inspection, which delivers a considerable cost saving for the client.

Method Features

- Non-Intrusive Inspection (NII).
- No direct surface contact.
- No surface cleaning or preparation required.
- No removal of sheeting or thermal insulation.
- Measures through marine growth, coatings and concrete.
- Technology is effective above and underwater.

Specifications

- Carbon steel (ferromagnetic)
- WT 3-65 mm
- Insulation thickness <200 mm (probes depedant)
- Aluminium or Stainless Steel sheeting
- Temp. -150°C to 500 °C
- Min. pipe diameter 50mm (2")
- Accuracy 5 %
- Down to 50% AWT reduction to the reference AWT
- +/- 50% Lift-Off variation to the reference Lift-Off
- Repeatability 2%

PECT is the efficient and cost effective solution for the examination of insulated and corroded components and parts in the on- and offshore industry and in the energy sector.

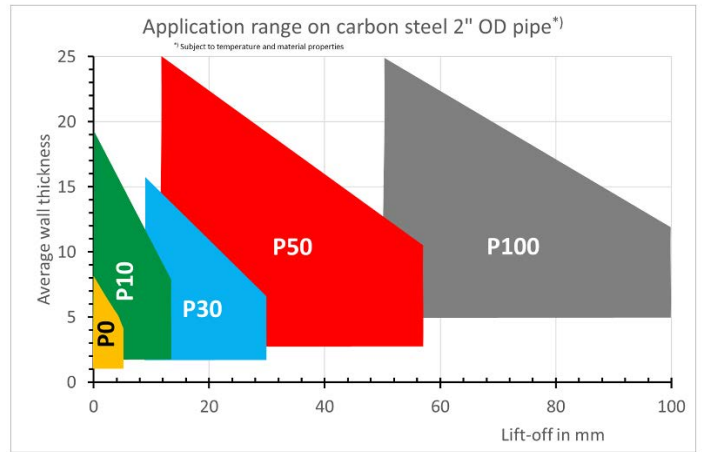
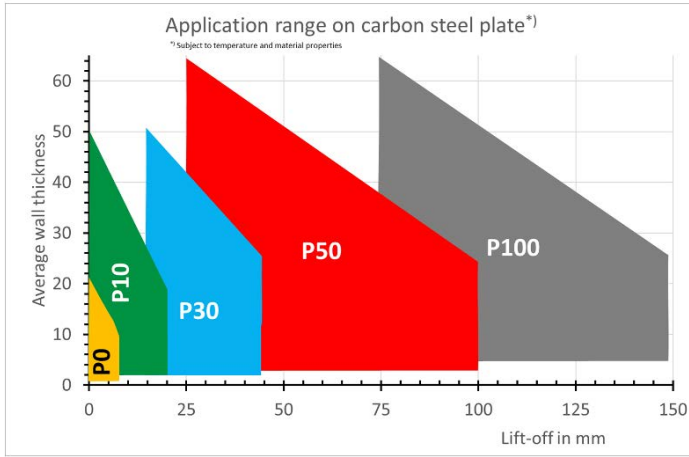
Corrosion Under Insulation (CUI), Corrosion Under Fireproofing (CUF) and Flow Accelerated Corrosion (FAC) as well as Well Integrity are typical PECT successful applications, solutions and benefits. PEC performance is effective also for semi-contact measurements carried out with dirty, rough, cold and high temperature objects. In general PECT can perform thickness assessment on Carbon Steel where there is a stand off that means ultrasonic thickness measurement is not applicable.

Probes

Depending on the lift-off and the average wall thickness of the object being inspected, there is a range of probes to choose from in order to optimize the reliability of the results. For a large lift-off a large probe is needed. Two probes are available as standard, P0.5 and P1.0, with other options available.

The applicable range of each probe depends on the material properties and measurement geometry of the target, but most importantly the lift-off and average wall thickness.





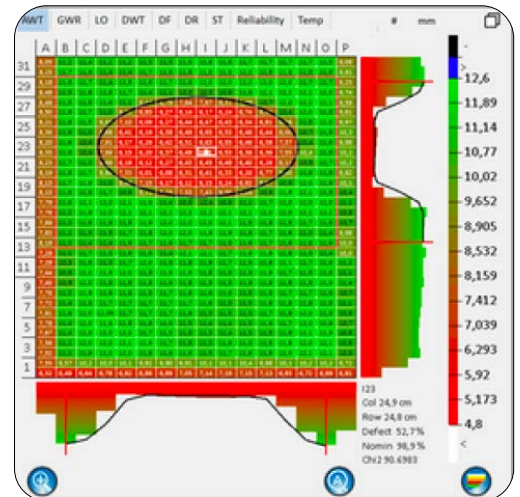
The above diagrams show both a probe selection criteria for a carbon steel flat plate and a 2" outer diameter carbon steel pipe, based on average wall thickness and lift-off.

BonPEC probes are designed to minimize false readings, hence they are insensitive to metal objects near the probe, except for the object that is right below it. Due to magnetic field focusing, the probes are (within boundaries) insensitive to lift-off change, angle mis-match or variations of sheeting thickness. These properties are all important for field measurements, reducing false calls and increasing effectiveness of data interpretation.

Software

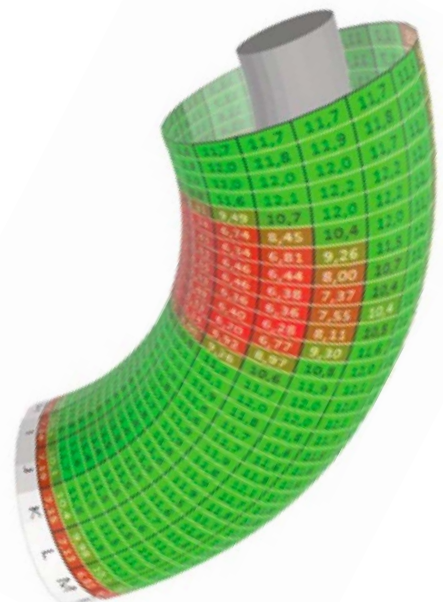
BonPEC software has been developed based on the way a typical NDT survey is performed. Initially one needs to know what needs to be investigated, which is represented by client and object parameters.

Important parameters are the type of object (pipe, plate or bend), the nominal wall thickness, the lift-off and the of cladding used etc. Based on this information and the experience of the operator, a suitable probe is selected and a suitable scan is defined. The BonPEC program gives tools to inspect, check, evaluate and report the measurement data.



Software Features

- Fast data collection
- Direct real-time interpretation and results;
- Digitally stored data.
- User-friendly operation (touchscreen)
- Advanced PEC signal presentation feature.
- Advanced PEC data analysis and evaluation algorithms (footprint minimum WT value etc.)
- Advanced reporting features (Auto report generation, Graphs, 3D result projection on object model/photo etc.)
- In-service corrosion monitoring.
- Interface language user dependent.
- Operator level dependent software and training.



Portable Screen Display Options



	11.6" Rugged Tablet PC	Rugged Notebook 14"
Battery Life	10 hours	Up to 30 hrs
Battery	Hot Swap Battery: 7.6V, 4800mAh	Hot Swap Battery: 10.8V, 6900mAh
Touchscreen Display	11.6"	14"
Weight	1.39kg 2.8kg inc. BonPEC & Stand	2.38kg 3.28kg inc. BonPEC
Size	317 x 215 x 23.8mm 12.4" x 8.46" x 0.9"	350 x 293 x 38.5mm 13.7" x 11.5" x 1.5"
Tablet/Notebook IP rating	IP66	IP53
MIL SPEC	MIL-STD_810H MIL-STD_416G	MIL-STD_810H
Kit Part Number	KIPEC002	KIPEC003



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